



# Black Oxide Case Paint

## Product Description

VHT® Black Oxide Case Paint is a high temperature coating developed specifically for 2 and 4 stroke motorcycle engines. It is petrol and solvent resistant. Even in severe weather conditions, it can virtually stop rust and corrosion. This product can withstand temperatures up to 550°F (288°C)

## Product Characteristics

**Color:** Satin Black

**Finish:** Satin

## Properties

**Product Weight:** 6.13 lb/gal

**Flash Point:** Propellant < 0° F

## Coating System

VHT provides a multi-high performance coating system for the ultimate in protection and quality. They system includes surface preparation, primer, paint, and clear coat.

**Prep** SP575 Strip Fast

SP445 Prep Spray

**Prime** SP148 Engine Primer

**Coat** SP903 Case Paint

**Finish** SPxxx Engine Clear

## Uses

Small Motorsport Engines

### Surfaces:

- Metal

## Packaging

**Fill Weight:** 11.25 oz

**Per Case:** 6 cans

**Case Weight:** 5.8 lbs

**Cases/Pallet:** 156

**Units/Pallet:** 936 cans

## Application

*For maximum product performance read entire label and directions prior to paint application.*

*Prepare surface by removing loose paint, dirt, rust, grease, etc. For best results use grease and wax remover to clean surface. Surface preparation can be accomplished by sand blasting or sanding the surface with 320-grit sandpaper or equivalent. Wipe surface down with grease and wax remover.*

Mask-off surrounding areas to protect from overspray. Use at temperatures between 60°F (16°C) and 95°F (35°C).

Shake can vigorously for one full minute until mixing ball moves freely. After each minute of use the can will need to be shaken for 10 seconds. For maximum adhesion and color consistency, we recommend applying VHT Engine Enamel Primer SP148. When spraying, hold the can 8 to 10 inches from the surface to be painted and use in an even, sweeping motion. To avoid runs and sags, apply in 2 light coats, followed by one medium wet coat. Apply all coats within 1 hour, allowing 10 minutes between each coat. For additional coats after 1 hour, wait 7 days for paint to cure. Dries to touch in 1 hour. Can be handled in 3 hours. Covers approximately 12-14 square feet.

The EZ TOUCH™ Nozzle results in 50% less finger fatigue than a standard nozzle, It also allows greater coverage and less overspray.

## Curing

**VHT Black Oxide Case Paint only attains its unique properties after correct curing.**

The inherent heat of engine operation will accomplish curing.